



**No. HOLES: 3**

NOTES  
1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER 80-83 HR15N

3. NICKEL PLATE PER AMS QQ-N-260 CLASS 1 GRADE G w/BAKE

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	NAME	DATE	SEASTROM MFG	
	DRAWN			
	CHECKED		SPRING CLIP	
	ENG APPR.			
	MFG APPR.			
Q.A.		SIZE	DWG. NO.	REV.
COMMENTS:		A	4527-19-112-2-N	-
MATERIAL SEE NOTE 1	DRAWING IS NOT TO SCALE			SHEET 1 OF 1
HEAT TREAT SEE NOTE 2				
FINISH SEE NOTE 3				