



#### NOTES

1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER 80-83 HR15N

3. CADMIUM PLATE PER AMS QQ-P-416 TYPE II CLASS 2 w/BAKE

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

#### PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm 1/32$   
ANGULAR: MACH  $\pm 1/2$  Deg  
TWO PLACE DECIMAL  $\pm .01$   
THREE PLACE DECIMAL  $\pm .005$

MATERIAL  
SEE NOTE 1

HEAT TREAT  
SEE NOTE 2

FINISH  
SEE NOTE 3

NAME	DATE
DRAWN	
CHECKED	
ENG APPR.	
MFG APPR.	
Q.A.	
COMMENTS:	
DRAWING IS NOT TO SCALE	

SEASTROM MFG

SPRING CLIP

SIZE	DWG. NO.	REV.
A	4527-19-112-2-C2	-

SHEET 1 OF 1