



- NOTES
1. SPRING STEEL, ANNEALED
  2. QUENCH & TEMPER 80-83 HR15N
  3. NONE

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

**PROPRIETARY AND CONFIDENTIAL**  
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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	
MATERIAL SEE NOTE 1	
HEAT TREAT SEE NOTE 2	
FINISH SEE NOTE 3	

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		
DRAWING IS NOT TO SCALE		

<b>SEASTROM MFG</b>		
<b>SPRING CLIP</b>		
SIZE <b>A</b>	DWG. NO. <b>4527-19-100-2</b>	REV. -
		SHEET 1 OF 1