



NOTES

1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER 80-83 HR15N

3. TIN PER ASTM B545 CLASS B w/BAKE

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/32
ANGULAR: MACH ± 1/2 Deg
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005

MATERIAL
SEE NOTE 1

HEAT TREAT
SEE NOTE 2

FINISH
SEE NOTE 3

| | NAME | DATE |
|-------------------------|------|------|
| DRAWN | | |
| CHECKED | | |
| ENG APPR. | | |
| MFG APPR. | | |
| Q.A. | | |
| COMMENTS: | | |
| DRAWING IS NOT TO SCALE | | |

SEASTROM MFG

SPRING CLIP

| SIZE | DWG. NO. | REV. |
|------|-----------------|------|
| A | 4527-19-100-2-T | - |

SHEET 1 OF 1