

- 3. TIN PER ASTM B545 CLASS B
- 4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
- 5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

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	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	DRAWN	NAME	DATE	SEASTROM MFG		
		CHECKED			SPRING CLIP		
		ENG APPR.					
		MFG APPR.					
	MATERIAL CEE NOTE 1	Q.A.					
≣ .	SEE NOTE 1	COMMENTS:					
	HEAT TREAT					DWG. NO. REV.	
	SEE NOTE 2				SIZE	4527-19-100-1-T	
	FINISH				^	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
	SEE NOTE 3	DRAWING IS NOT TO SCALE				SHEET 1 OF 1	