



- NOTES
1. SPRING STEEL, ANNEALED
  2. QUENCH & TEMPER 80-83 HR15N

3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5µm TH w/NICKEL UNDERPLATE w/BAKE
4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

**PROPRIETARY AND CONFIDENTIAL**

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEASTROM MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEASTROM MANUFACTURING IS PROHIBITED.

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/32 ANGULAR: MACH ±1/2 Deg TWO PLACE DECIMAL    ±.01 THREE PLACE DECIMAL   ±.005		NAME	DATE	SEASTROM MFG		
	DRAWN					
	CHECKED			SPRING CLIP		
	ENG APPR.					
	MFG APPR.					
MATERIAL SEE NOTE 1	Q.A.			SIZE <b>A</b>	DWG. NO.  4527-17-62-2-S	REV. -
HEAT TREAT SEE NOTE 2	COMMENTS:					
FINISH SEE NOTE 3	DRAWING IS NOT TO SCALE			SHEET 1 OF 1		