

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

PROPRIETARY AND CONFIDENTIAL

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	DIMENSIONS ARE IN INCHES TOLERANCES:		NAME	DAIE			
		DRAWN			SEASTROM MFG		
	FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg	CHECKED					
	TWO PLACE DECIMAL ±.01	ENG APPR.			SPRING CLIP		
	THREE PLACE DECIMAL ±.005	MFG APPR.				31 KING CLII	
	MATERIAL	Q.A.					
	SEE NOTE 1	COMMENTS:			1		
Е	HEAT TREAT					DWG. NO. REV.	
	SEE NOTE 2					4527-17-31-1	
	FINISH				Α	432/-1/-31-1 -	
	SEE NOTE 3	DRAWING IS NOT TO SCALE				SHEET 1 OF 1	