



NOTES  
1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER 80-83 HR15N

3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5µm TH  
w/NICKEL UNDERPLATE w/BAKE

4. DIMENSIONS ARE TAKEN WITH THE PART  
CLAMPED TO A FLAT SURFACE AND A DUMMY  
COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

**PROPRIETARY AND CONFIDENTIAL**  
THE INFORMATION CONTAINED IN THIS  
DRAWING IS THE SOLE PROPERTY OF  
SEASTROM MANUFACTURING. ANY  
REPRODUCTION IN PART OR AS A WHOLE  
WITHOUT THE WRITTEN PERMISSION OF  
SEASTROM MANUFACTURING IS  
PROHIBITED.

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	NAME	DATE	<b>SEASTROM MFG</b>  <b>SPRING CLIP</b>
	DRAWN		
	CHECKED		
	ENG APPR.		
	MFG APPR.		
MATERIAL SEE NOTE 1	COMMENTS:		SIZE <b>A</b> DWG. NO. <b>4522-12-20-2-S</b> REV. <b>-</b>
HEAT TREAT SEE NOTE 2			
FINISH SEE NOTE 3			
DRAWING IS NOT TO SCALE			SHEET 1 OF 1