



NOTES

1. SPRING STEEL, ANNEALED
2. QUENCH & TEMPER 80-83 HR15N
3. NICKEL PLATE PER AMS QQ-N-290 CLASS 1 GRADE G w/BAKE
4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

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| DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005 | NAME | DATE | SEASTROM MFG | |
| | DRAWN | | | |
| | CHECKED | | SPRING CLIP | |
| | ENG APPR. | | | |
| | MFG APPR. | | Q.A. | |
| MATERIAL SEE NOTE 1 | COMMENTS: | | SIZE A | DWG. NO. 4522-12-20-2-N |
| HEAT TREAT SEE NOTE 2 | | | REV. - | |
| FINISH SEE NOTE 3 | DRAWING IS NOT TO SCALE | | SHEET 1 OF 1 | |