

- 2. QUENCH & TEMPER 80-83 HR15N
- 3. NONE
- 4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

PROPRIETARY AND CONFIDENTIAL

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	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGUIAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01	DRAWN	NAME	DATE	SEASTROM MFG		
		CHECKED			SPRING CLIP		
		ENG APPR.					
	THREE PLACE DECIMAL ±.005	MFG APPR.					
E	SEE NOTE 1	Q.A.					
		COMMENTS:					
	HEAT TREAT SEE NOTE 2				SIZE	DWG. NO. REV.	
	FINISH				A	4521-95-40-2 -	
	SEE NOTE 3	DRAWING IS NOT TO SCALE				SHEET 1 OF 1	