



NOTES  
 1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER 80-83 HR15N

3. NICKEL PLATE PER AMS QQ-N-290 CLASS 1 GRADE G w/BAKE

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

**PROPRIETARY AND CONFIDENTIAL**  
 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEASTROM MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEASTROM MANUFACTURING IS PROHIBITED.

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	NAME	DATE	SEASTROM MFG	
	DRAWN			
	CHECKED		SPRING CLIP	
	ENG APPR.			
	MFG APPR.			
MATERIAL SEE NOTE 1	Q.A.		SIZE <b>A</b>	DWG. NO. 4521-14-20-2-N
HEAT TREAT SEE NOTE 2	COMMENTS:		REV. -	
FINISH SEE NOTE 3	DRAWING IS NOT TO SCALE		SHEET 1 OF 1	