

- 2. QUENCH & TEMPER 80-83 HR15N
- 3. NONE
- 4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

## PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005  MATERIAL SEE NOTE 1	DRAWN	NAME	DATE	SEASTROM MFG	
	CHECKED			SPRING CLIP	
	ENG APPR.				
	MFG APPR.			31 KIING CLII	
	Q.A.				
	COMMENTS	:			
HEAT TREAT SEE NOTE 2					
					REV.
FINISH				<b>A</b> 4521-12-20-2	-
SEE NOTE 3	DRAWING IS NOT TO SCALE			SHEET 1 O	)F 1