

- 2. QUENCH & TEMPER 80-83 HR15N
- 3. NONE
- 4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005 MATERIAL SEE NOTE 1		NAME	DATE	CEACTDONA NACO	
	DRAWN			SEASTROM MFG	
	CHECKED			SPRING CLIP	
	ENG APPR.				
	MFG APPR.			31 KING CLII	
	Q.A.				
	COMMENTS:				
HEAT TREAT					
SEE NOTE 2				SIZE DWG. NO. 4501 101 100 0	
FINISH				A 4521-101-100-2 -	
SEE NOTE 3	DRAWING IS NOT TO SCALE			SHEET 1 OF 1	