



NOTES

1. SPRING STEEL, ANNEALED
2. QUENCH & TEMPER 80-83 HR15N
3. CADMIUM PLATE PER AMS QQ-P-416 TYPE II CLASS 2 w/BAKE
4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

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|  |                         |      |                  |                             |
|--|-------------------------|------|------------------|-----------------------------|
| DIMENSIONS ARE IN INCHES<br>TOLERANCES:<br>FRACTIONAL ± 1/32<br>ANGULAR: MACH ± 1/2 Deg<br>TWO PLACE DECIMAL ± .01<br>THREE PLACE DECIMAL ± .005 | NAME                    | DATE | SEASTROM MFG     |                             |
|  | DRAWN                   |      |                  |                             |
|  | CHECKED                 |      | SPRING CLIP      |                             |
|  | ENG APPR.               |      |                  |                             |
|  | MFG APPR.               |      |                  |                             |
| MATERIAL<br>SEE NOTE 1   | Q.A.                    |      | SIZE<br><b>A</b> | DWG. NO.<br>4521-10-60-2-C2 |
| HEAT TREAT<br>SEE NOTE 2   | COMMENTS:               |      | REV.<br>-        |                             |
| FINISH<br>SEE NOTE 3   | DRAWING IS NOT TO SCALE |      | SHEET 1 OF 1     |                             |