



### **No. HOLES: 1**

#### NOTES

1. SPRING STEEL, ANNEALED
2. QUENCH & TEMPER 80-83 HR15N
3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5µm TH  
w/NICKEL UNDERPLATE w/BAKE
4. DIMENSIONS ARE TAKEN WITH THE PART  
CLAMPED TO A FLAT SURFACE AND A DUMMY  
COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

#### **PROPRIETARY AND CONFIDENTIAL**

THE INFORMATION CONTAINED IN THIS  
DRAWING IS THE SOLE PROPERTY OF  
SEASTROM MANUFACTURING. ANY  
REPRODUCTION IN PART OR AS A WHOLE  
WITHOUT THE WRITTEN PERMISSION OF  
SEASTROM MANUFACTURING IS  
PROHIBITED.

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL ± 1/32  
ANGULAR: MACH ± 1/2 Deg  
TWO PLACE DECIMAL ± .01  
THREE PLACE DECIMAL ± .005

MATERIAL  
SEE NOTE 1

HEAT TREAT  
SEE NOTE 2

FINISH  
SEE NOTE 3

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		
DRAWING IS NOT TO SCALE		

**SEASTROM MFG**

**SPRING CLIP**

SIZE	DWG. NO.	REV.
<b>A</b>	<b>4513-40-37-2-S</b>	-

SHEET 1 OF 1