



- NOTES
- 1. SPRING STEEL, ANNEALED
 - 2. QUENCH & TEMPER: 80-83 HR15N
 - 3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5μm TH w/NICKEL UNDERPLATE w/BAKE
 - 4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
 - 5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		NAME	DATE	SEASTROM MFG	
		DRAWN			
		CHECKED		SPRING CLIP	
		ENG APPR.			
		MFG APPR.			
MATERIAL SEE NOTE 1	COMMENTS:		Q.A.	SIZE A	DWG. NO. 4511-56-50-2-S
HEAT TREAT SEE NOTE 2				REV. -	
FINISH SEE NOTE 3	DRAWING IS NOT TO SCALE		SHEET 1 OF 1		