



NOTES  
1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER: 80-83 HR15N

3. ZINC PLATE PER ASTM B633, SC1, Type III or V, Clear w/Bake

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

**PROPRIETARY AND CONFIDENTIAL**  
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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/32 ANGULAR: MACH ±1/2 Deg TWO PLACE DECIMAL    ±.01 THREE PLACE DECIMAL   ±.005		NAME	DATE	SEASTROM MFG		
	DRAWN					
	CHECKED			SPRING CLIP		
	ENG APPR.					
	MFG APPR.					
MATERIAL SEE NOTE 1	Q.A.			COMMENTS:		
HEAT TREAT SEE NOTE 2						
FINISH SEE NOTE 3	DRAWING IS NOT TO SCALE			SIZE <b>A</b>	DWG. NO. <b>4511-50-75-2-Z3</b>	REV. <b>-</b>
				SHEET 1 OF 1		