



- NOTES
- 1. BERYLLIUM COPPER, ANNEALED
  - 2. HEAT TREAT: 73-79 HR15N

- 3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5μm TH w/NICKEL UNDERPLATE
- 4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
- 5. DIMENSIONS APPLY PRIOR TO PLATING.

**PROPRIETARY AND CONFIDENTIAL**

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|   |                         |      |      |                  |                                   |                  |
|---|-------------------------|------|------|------------------|-----------------------------------|------------------|
| DIMENSIONS ARE IN INCHES<br>TOLERANCES:<br>FRACTIONAL ±1/32<br>ANGULAR: MACH ±1/2 Deg<br>TWO PLACE DECIMAL    ±.01<br>THREE PLACE DECIMAL   ±.005 |                         | NAME | DATE | SEASTROM MFG     |                                   |                  |
|   | DRAWN                   |      |      |                  |                                   |                  |
|   | CHECKED                 |      |      | SPRING CLIP      |                                   |                  |
|   | ENG APPR.               |      |      |                  |                                   |                  |
|   | MFG APPR.               |      |      |                  |                                   |                  |
| MATERIAL<br>SEE NOTE 1  | Q.A.                    |      |      | SIZE<br><b>A</b> | DWG. NO.<br><b>4511-50-75-1-S</b> | REV.<br><b>-</b> |
| HEAT TREAT<br>SEE NOTE 2  | COMMENTS:               |      |      |                  |                                   |                  |
| FINISH<br>SEE NOTE 3  | DRAWING IS NOT TO SCALE |      |      | SHEET 1 OF 1     |                                   |                  |