



NOTES  
1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER: 80-83 HR15N

3. TIN PER ASTM B545 CLASS B w/BAKE

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

**PROPRIETARY AND CONFIDENTIAL**  
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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		NAME	DATE	SEASTROM MFG	
		DRAWN			
		CHECKED		SPRING CLIP	
		ENG APPR.			
		MFG APPR.			
MATERIAL SEE NOTE 1	COMMENTS:		Q.A.	SIZE <b>A</b>	DWG. NO. 4511-50-50-2-T
HEAT TREAT SEE NOTE 2				REV. -	
FINISH SEE NOTE 3	DRAWING IS NOT TO SCALE		SHEET 1 OF 1		