



NOTES
1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER: 80-83 HR15N

3. NICKEL PLATE PER AMS QQ-N-290 CLASS 1 GRADE G w/BAKE

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/32 ANGULAR: MACH ±1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005		NAME	DATE	SEASTROM MFG		
	DRAWN					
	CHECKED			SPRING CLIP		
	ENG APPR.					
	MFG APPR.					
MATERIAL SEE NOTE 1	Q.A.			SIZE A	DWG. NO. 4511-50-50-2-N	REV. -
HEAT TREAT SEE NOTE 2	COMMENTS:					
FINISH SEE NOTE 3	DRAWING IS NOT TO SCALE			SHEET 1 OF 1		