



- NOTES
1. SPRING STEEL, ANNEALED
 2. QUENCH & TEMPER: 80-83 HR15N
 3. NICKEL PLATE PER AMS QQ-N-290 CLASS 1 GRADE G w/BAKE
 4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
 5. DIMENSIONS APPLY PRIOR TO PLATING.

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	
MATERIAL SEE NOTE 1	
HEAT TREAT SEE NOTE 2	
FINISH SEE NOTE 3	

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		
DRAWING IS NOT TO SCALE		

SEASTROM MFG		
SPRING CLIP		
SIZE A	DWG. NO. 4511-50-50-2-N	REV. -
		SHEET 1 OF 1