



.340 BASE MAX

.575 MAX

.400 ± .015

.330 ± .020

.020 ± .0020

.500 ± .010

.250 ± .005

.102 ± .003

No. HOLES: 1

NOTES
1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER 80-83 HR15N

3. NONE

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

PROPRIETARY AND CONFIDENTIAL
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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		NAME	DATE	SEASTROM MFG
MATERIAL SEE NOTE 1	HEAT TREAT SEE NOTE 2	DRAWN	CHECKED	
FINISH SEE NOTE 3	COMMENTS:	ENG APPR.	MFG APPR.	SPRING CLIP
		Q.A.		
		DRAWING IS NOT TO SCALE		SIZE DWG. NO. 4511-40-50-2 REV. -
				SHEET 1 OF 1