



No. HOLES: 1

NOTES
1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER: 80-83 HR15N

3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5μm TH
w/NICKEL UNDERPLATE w/BAKE

4. DIMENSIONS ARE TAKEN WITH THE PART
CLAMPED TO A FLAT SURFACE AND A DUMMY
COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
SEASTROM MANUFACTURING. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
SEASTROM MANUFACTURING IS
PROHIBITED.

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		NAME	DATE	SEASTROM MFG	
MATERIAL SEE NOTE 1		DRAWN			
HEAT TREAT SEE NOTE 2		CHECKED		SPRING CLIP	
FINISH SEE NOTE 3		ENG APPR.			
		MFG APPR.		SIZE A DWG. NO. 4511-40-50-2-S REV. -	
		Q.A.			
		COMMENTS:		SHEET 1 OF 1	
		DRAWING IS NOT TO SCALE			