



No. HOLES: 1

NOTES

1. SPRING STEEL, ANNEALED
2. QUENCH & TEMPER: 80-83 HR15N
3. BLACK OXIDE PER MIL-DTL-13924 CLASS 1, LIGHT OIL, NO TEST REQUIRED; w/BAKE
4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/32 ANGULAR: MACH ±1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005		NAME	DATE	SEASTROM MFG SPRING CLIP	
	DRAWN				
	CHECKED				
	ENG APPR.				
	MFG APPR.				
MATERIAL SEE NOTE 1	Q.A.			SIZE DWG. NO. REV. A 4511-37-50-2-BO -	
COMMENTS:					
DRAWING IS NOT TO SCALE					
HEAT TREAT SEE NOTE 2				SHEET 1 OF 1	
FINISH SEE NOTE 3					