



NOTES  
1. BERYLLIUM COPPER, ANNEALED

2. HEAT TREAT: 73-79 HR15N

3. NICKEL PLATE PER AMS QQ-N-290 CLASS 1 GRADE G

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

**PROPRIETARY AND CONFIDENTIAL**  
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEASTROM MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEASTROM MANUFACTURING IS PROHIBITED.

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/32 ANGULAR: MACH ±1/2 Deg TWO PLACE DECIMAL    ±.01 THREE PLACE DECIMAL   ±.005		NAME	DATE	SEASTROM MFG		
	DRAWN					
	CHECKED			SPRING CLIP		
	ENG APPR.					
	MFG APPR.					
MATERIAL SEE NOTE 1	Q.A.			SIZE <b>A</b>	DWG. NO.  4511-37-50-1-N	REV. -
HEAT TREAT SEE NOTE 2	COMMENTS:					
FINISH SEE NOTE 3	DRAWING IS NOT TO SCALE			SHEET 1 OF 1		