



**No. HOLES: 1**

NOTES  
1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER: 80-83 HR15N

3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5μm TH  
w/NICKEL UNDERPLATE w/BAKE

4. DIMENSIONS ARE TAKEN WITH THE PART  
CLAMPED TO A FLAT SURFACE AND A DUMMY  
COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

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|                                                                                                                                                                  |                         |           |              |                  |                            |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------|-----------|--------------|------------------|----------------------------|
| DIMENSIONS ARE IN INCHES<br>TOLERANCES:<br>FRACTIONAL $\pm 1/32$<br>ANGULAR: MACH $\pm 1/2$ Deg<br>TWO PLACE DECIMAL $\pm .01$<br>THREE PLACE DECIMAL $\pm .005$ |                         | NAME      | DATE         | SEASTROM MFG     |                            |
|                                                                                                                                                                  |                         | DRAWN     |              |                  |                            |
|                                                                                                                                                                  |                         | CHECKED   |              | SPRING CLIP      |                            |
|                                                                                                                                                                  |                         | ENG APPR. |              |                  |                            |
|                                                                                                                                                                  |                         | MFG APPR. |              |                  |                            |
| MATERIAL<br>SEE NOTE 1                                                                                                                                           | COMMENTS:               |           | Q.A.         | SIZE<br><b>A</b> | DWG. NO.<br>4511-37-37-2-S |
| HEAT TREAT<br>SEE NOTE 2                                                                                                                                         |                         |           |              | REV.<br>-        |                            |
| FINISH<br>SEE NOTE 3                                                                                                                                             | DRAWING IS NOT TO SCALE |           | SHEET 1 OF 1 |                  |                            |