



No. HOLES: 1

NOTES

1. SPRING STEEL, ANNEALED
2. QUENCH & TEMPER 80-83 HR15N
3. BLACK OXIDE PER MIL-DTL-13924 CLASS 1, LIGHT OIL, NO TEST REQUIRED;
w/BAKE
4. DIMENSIONS ARE TAKEN WITH THE PART
CLAMPED TO A FLAT SURFACE AND A DUMMY
COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS
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REPRODUCTION IN PART OR AS A WHOLE
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PROHIBITED.

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/32$
ANGULAR: MACH $\pm 1/2$ Deg
TWO PLACE DECIMAL $\pm .01$
THREE PLACE DECIMAL $\pm .005$

MATERIAL
SEE NOTE 1

HEAT TREAT
SEE NOTE 2

FINISH
SEE NOTE 3

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		
DRAWING IS NOT TO SCALE		

SEASTROM MFG

SPRING CLIP

SIZE	DWG. NO.	REV.
A	4509-25-37-2-BO	-

SHEET 1 OF 1