

- 2. QUENCH & TEMPER 80-83 HR15N
- 3. NONE
- 4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEASTROM MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEASTROM MANUFACTURING IS PROHIBITED.

	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005	DRAWN	NAME	DATE	SEASTROM MFG	
		CHECKED			SPRING CLIP	
		ENG APPR.				
		MFG APPR.				
	MATERIAL SEE NOTE 1	Q.A.				
		COMMENTS:				
	HEAT TREAT SEE NOTE 2				SIZE DWG. NO.	
	FINISH	1			A	4508-37-38-2 -
SEE NOTE 3 DRAWI			NG IS NOT TO SCALE			SHEET 1 OF 1