



#### NOTES

1. SPRING STEEL, ANNEALED
2. QUENCH & TEMPER 80-83 HR15N
3. NICKEL PLATE PER AMS QQ-N-290 CLASS 1 GRADE G w/BAKE
4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

#### PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL ± 1/32  
ANGULAR: MACH ± 1/2 Deg  
TWO PLACE DECIMAL ± .01  
THREE PLACE DECIMAL ± .005

MATERIAL  
SEE NOTE 1

HEAT TREAT  
SEE NOTE 2

FINISH  
SEE NOTE 3

|                         |      |      |              |                   |      |
|-------------------------|------|------|--------------|-------------------|------|
|                         | NAME | DATE | SEASTROM MFG |                   |      |
| DRAWN                   |      |      |              |                   |      |
| CHECKED                 |      |      |              |                   |      |
| ENG APPR.               |      |      |              |                   |      |
| MFG APPR.               |      |      |              |                   |      |
| Q.A.                    |      |      | SPRING CLIP  |                   |      |
| COMMENTS:               |      |      |              |                   |      |
|                         |      |      | SIZE         | DWG. NO.          | REV. |
|                         |      |      | A            | 4505-18X35-21-2-N | -    |
| DRAWING IS NOT TO SCALE |      |      | SHEET 1 OF 1 |                   |      |