



## NOTES

1. BERYLLIUM COPPER, ANNEALED

## 2. HEAT TREAT: 73-79 HR15N

3. NONE

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

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|            | DIMENSIONS ARE IN INCHES<br>TOLERANCES:             | DRAWN                   | NAME | DATE | -    | SEASTROM MFG                        |      |  |
|------------|---|-------------------------|------|------|------|-------------------------------------|------|--|
|            | FRACTIONAL±1/32<br>ANGULAR: MACH±1/2 Deg            | CHECKED                 |      |      |      |                                     |      |  |
|            | TWO PLACE DECIMAL ±.01<br>THREE PLACE DECIMAL ±.005 | ENG APPR.               |      |      | 1    | SPRING CLIP                         |      |  |
|            |   | MFG APPR.               |      |      | ]    | SEKING CLIF                         |      |  |
| HIS        |   | Q.A.                    |      |      |      |                                     |      |  |
|            | SEE NOTE 1  | COMMENTS:               |      |      | ]    |                                     |      |  |
| HOLE<br>DF | heat treat<br>SEE NOTE 2                            |                         |      |      | SIZE | <sup>dwg. No.</sup><br>4502-53-50-1 | REV. |  |
|            | FINISH  |                         |      |      | Α    | 4502-55-50-1                        | -    |  |
|            | EE NOTE 3   | DRAWING IS NOT TO SCALE |      |      |      | SHEET 1 C                           | )F 1 |  |