



SIZING

SHAFT DIA.: Ø.188

GROOVE DIA.: Ø.147

GROOVE WIDTH: Ø.029

NOTES

1. ZINC PLATE PER ASTM B633, SC1, TYPE II or VI, Yellow w/Bake
2. STYLE: E-STYLE
3. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/32$
ANGULAR: MACH $\pm 1/2$ Deg
TWO PLACE DECIMAL $\pm .01$
THREE PLACE DECIMAL $\pm .005$

MATERIAL
SPRING STEEL

FINISH
SEE NOTE 1

DRAWING IS NOT TO SCALE

		NAME	DATE	SEASTROM MFG	
	DRAWN				
	CHECKED				
	ENG APPR.				
	MFG APPR.				
	Q.A.			RETAINING RING	
COMMENTS:					
	SIZE	DWG. NO.		REV.	
	A	2729-7-18-72		-	
					SHEET 1 OF 1