



SIZING

SHAFT DIA.: Ø1.125

GROOVE DIA.: Ø1.059

GROOVE WIDTH: Ø.056

NOTES

1. ZINC PLATE PER ASTM B633, SC1, TYPE II or VI, Yellow w/Bake
2. STYLE: EXTERNAL
3. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/32$
ANGULAR: MACH $\pm 1/2$ Deg
TWO PLACE DECIMAL $\pm .01$
THREE PLACE DECIMAL $\pm .005$

MATERIAL
SPRING STEEL

FINISH
SEE NOTE 1

DRAWING IS NOT TO SCALE

| | NAME | DATE |
|-----------|------|------|
| DRAWN | | |
| CHECKED | | |
| ENG APPR. | | |
| MFG APPR. | | |
| Q.A. | | |
| COMMENTS: | | |

SEASTROM MFG

RETAINING RING

| SIZE | DWG. NO. | REV. |
|----------|-----------------------|----------|
| A | 2727-19-112-Z2 | - |

SHEET 1 OF 1