



SIZING

SHAFT DIA.: Ø1.000

GROOVE DIA.: Ø.940

GROOVE WIDTH: Ø.046

NOTES

1. ZINC PLATE PER ASTM B633, SC1, TYPE III or V, Clear w/Bake
2. STYLE: EXTERNAL
3. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/32$
ANGULAR: MACH $\pm 1/2$ Deg
TWO PLACE DECIMAL $\pm .01$
THREE PLACE DECIMAL $\pm .005$

MATERIAL
SPRING STEEL

FINISH
SEE NOTE 1

DRAWING IS NOT TO SCALE

	NAME	DATE	SEASTROM MFG	
DRAWN				
CHECKED			RETAINING RING	
ENG APPR.				
MFG APPR.				
Q.A.				
COMMENTS:			SIZE A	DWG. NO. 2727-17-100-Z3
				REV. -
			SHEET 1 OF 1	