



#### NOTES

1. ZINC PLATE PER ASTM B633 TYPE III SC 1; CLEAR; w/BAKE
2. HEAT TREAT: 82.5 - 84.5 HR15N
3. No. TEETH: 6
4. SHAFT SIZE:  $\text{Ø}.172 \pm .002$
5. DIMENSIONS APPLY PRIOR TO PLATING.

#### PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm 1/32$   
ANGULAR: MACH  $\pm 1/2$  Deg  
TWO PLACE DECIMAL  $\pm .01$   
THREE PLACE DECIMAL  $\pm .005$

MATERIAL  
HIGH CARBON SPRING STEEL

FINISH  
SEE NOTE 1

DRAWING IS NOT TO SCALE

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

SEASTROM MFG

SHAFT RETENTION WASHER

SIZE <b>A</b>	DWG. NO. <b>2714-23</b>	REV. -
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SHEET 1 OF 1