



PUSH-ON NUT IS ACCEPTABLE WHEN STUD IS PUSHED THRU HOLE, BUT NOT ABLE TO BE PULLED OUT BACKWARDS.

NOTES

- HEAT TREAT 82.5 - 84.5 HR15N
- NICKEL PLATE PER AMS QQ-N-290 CLASS 1 GRADE G w/BAKE
- DIMENSIONS APPLY PRIOR TO PLATING.

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		NAME	DATE	SEASTROM MFG
MATERIAL SPRING STEEL		DRAWN		
FINISH SEE NOTE 2		CHECKED		PUSHON NUT
DRAWING IS NOT TO SCALE		ENG APPR.		
		MFG APPR.		
		Q.A.		
		COMMENTS:		
SIZE A	DWG. NO. 2713-8-N			REV. -
				SHEET 1 OF 1