



PUSH-ON NUT IS ACCEPTABLE WHEN STUD  
IS PUSHED THRU HOLE, BUT NOT ABLE TO BE  
PULLED OUT BACKWARDS.

#### NOTES

1. HEAT TREAT 82.5 - 84.5 HR15N
2. CADMIUM PLATE PER AMS QQ-P-416 TYPE II CLASS 2 w/BAKE
3. DIMENSIONS APPLY PRIOR TO PLATING.

#### PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS  
DRAWING IS THE SOLE PROPERTY OF  
SEASTROM MANUFACTURING. ANY  
REPRODUCTION IN PART OR AS A WHOLE  
WITHOUT THE WRITTEN PERMISSION OF  
SEASTROM MANUFACTURING IS  
PROHIBITED.

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL ± 1/32  
ANGULAR: MACH ± 1/2 Deg  
TWO PLACE DECIMAL ± .01  
THREE PLACE DECIMAL ± .005

MATERIAL  
SPRING STEEL

FINISH  
SEE NOTE 2

DRAWING IS NOT TO SCALE

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

SEASTROM MFG

PUSHON NUT

SIZE <b>A</b>	DWG. NO. <b>2713-5-C2</b>	REV. -
------------------	------------------------------	-----------

SHEET 1 OF 1