



PUSH-ON NUT IS ACCEPTABLE WHEN STUD
IS PUSHED THRU HOLE, BUT NOT ABLE TO BE
PULLED OUT BACKWARDS.

NOTES

1. HEAT TREAT 82.5 - 84.5 HR15N
2. ZINC PLATE PER ASTM B633, SC1, TYPE III or V, Clear w/Bake
3. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

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REPRODUCTION IN PART OR AS A WHOLE
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PROHIBITED.

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/32
ANGULAR: MACH ± 1/2 Deg
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005

MATERIAL
SPRING STEEL

FINISH
SEE NOTE 2

DRAWING IS NOT TO SCALE

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

SEASTROM MFG

PUSHON NUT

SIZE A	DWG. NO. 2713-4-Z3	REV. -
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SHEET 1 OF 1