



PUSH-ON NUT IS ACCEPTABLE WHEN STUD IS PUSHED THRU HOLE, BUT NOT ABLE TO BE PULLED OUT BACKWARDS.

NOTES

1. HEAT TREAT 82.5 - 84.5 HR15N
2. NICKEL PLATE PER AMS QQ-N-290 CLASS 1 GRADE G w/BAKE
3. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/32$
ANGULAR: MACH $\pm 1/2$ Deg
TWO PLACE DECIMAL $\pm .01$
THREE PLACE DECIMAL $\pm .005$

MATERIAL
SPRING STEEL

FINISH
SEE NOTE 2

DRAWING IS NOT TO SCALE

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

SEASTROM MFG

PUSHON NUT

SIZE A	DWG. NO. 2713-3-N	REV. -
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SHEET 1 OF 1