



PUSH-ON NUT IS ACCEPTABLE WHEN STUD IS PUSHED THRU HOLE, BUT NOT ABLE TO BE PULLED OUT BACKWARDS.

#### NOTES

1. HEAT TREAT 82.5 - 84.5 HR15N
2. CADMIUM PLATE PER AMS QQ-P-416 TYPE II CLASS 2 w/BAKE
3. DIMENSIONS APPLY PRIOR TO PLATING.

#### PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm 1/32$   
ANGULAR: MACH  $\pm 1/2$  Deg  
TWO PLACE DECIMAL  $\pm .01$   
THREE PLACE DECIMAL  $\pm .005$

MATERIAL  
SPRING STEEL

FINISH  
SEE NOTE 2

DRAWING IS NOT TO SCALE

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

SEASTROM MFG

PUSHON NUT

SIZE <b>A</b>	DWG. NO. <b>2713-13-C2</b>	REV. -
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SHEET 1 OF 1