



PUSH-ON NUT IS ACCEPTABLE WHEN STUD IS PUSHED THRU HOLE, BUT NOT ABLE TO BE PULLED OUT BACKWARDS.

NOTES

1. HEAT TREAT 82.5 - 84.5 HR15N
2. CADMIUM PLATE PER AMS QQ-P-416 TYPE II CLASS 2 w/BAKE
3. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEASTROM MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEASTROM MANUFACTURING IS PROHIBITED.

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/32$
ANGULAR: MACH $\pm 1/2$ Deg
TWO PLACE DECIMAL $\pm .01$
THREE PLACE DECIMAL $\pm .005$

MATERIAL
SPRING STEEL

FINISH
SEE NOTE 2

DRAWING IS NOT TO SCALE

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

SEASTROM MFG

PUSHON NUT

SIZE A	DWG. NO. 2713-12-C2	REV. -
------------------	-------------------------------	-----------

SHEET 1 OF 1