

SCREW SIZE CHART

Screw Size	Tap Drill		Maximum Screw Diameter
	Size	Diameter	
000-120	#71	.026	.034
00-90	#62	.038	.047
0-80	#56	.0465	.060
1-72	#53	.0595	.073
2-56	#50	.070	.086
3-48	#47	.0785	.099
4-40	#43	.089	.112
5-40	#38	.1015	.125
6-32	#36	.1065	.138
8-32	#29	.136	.164
10-24	#25	.1495	.190
10-32	#21	.1590	.190
12-24	#16	.177	.216

DECIMAL EQUIVALENTS

1/64 — .0156	17/64 — .2656	33/64 — .5156	49/64 — .7656
1/32 — .0312	9/32 — .2812	17/32 — .5312	25/32 — .7812
3/64 — .0468	19/64 — .2969	35/64 — .5469	51/64 — .7969
1/16 — .0625	5/16 — .3125	9/16 — .5625	13/16 — .8125
5/64 — .0781	21/64 — .3281	37/64 — .5781	53/64 — .8281
3/32 — .0937	11/32 — .3437	19/32 — .5937	27/32 — .8437
7/64 — .1094	23/64 — .3594	39/64 — .6094	55/64 — .8594
1/8 — .1250	3/8 — .3750	5/8 — .6250	7/8 — .8750
9/64 — .1406	25/64 — .3906	41/64 — .6406	57/64 — .8906
5/32 — .1562	13/32 — .4062	21/32 — .6562	29/32 — .9062
11/64 — .1719	27/64 — .4219	43/64 — .6719	59/64 — .9219
3/16 — .1875	7/16 — .4375	11/16 — .6875	15/16 — .9375
13/64 — .2031	29/64 — .4531	45/64 — .7031	61/34 — .9531
7/32 — .2187	15/32 — .4687	23/32 — .7187	31/32 — .9687
15/64 — .2344	31/64 — .4844	47/64 — .7344	63/64 — .9843
1/4 — .2500	1/2 — .5000	3/4 — .7500	1 — 1.00

This data has been obtained from numerous sources.
While it is believed to be correct, we cannot assume responsibility for its use.

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