



#### NOTES

1. NICKEL PLATE PER AMS QQ-N-290 CLASS 1 GRADE G w/BAKE
2. HEAT TREAT: QUENCH & TEMPER 82.5-84.5 HR15N
3. DIMENSIONS APPLY BEFORE PLATING

#### PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm 1/32$   
ANGULAR: MACH  $\pm 1/2$  Deg  
TWO PLACE DECIMAL  $\pm .01$   
THREE PLACE DECIMAL  $\pm .005$

MATERIAL  
SPRING STEEL

FINISH  
SEE NOTE 1

DRAWING IS NOT TO SCALE

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

SEASTROM MFG

BELLEVILLE  
SPRING WASHER

SIZE	DWG. NO.	REV.
A	5808-69-32-N	-

SHEET 1 OF 1