



# NOTES:

1. BLACK OXIDE PER MIL-DTL-13924, CLASS 1, LIGHT OIL, NO TEST REQUIRED
2. DIMENSIONS APPLY BEFORE PLATING

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DIMENSIONS ARE IN INCHES  
 TOLERANCES:  
 FRACTIONAL  $\pm 1/32$   
 ANGULAR: MACH  $\pm 1/2$  Deg  
 TWO PLACE DECIMAL  $\pm .01$   
 THREE PLACE DECIMAL  $\pm .005$

MATERIAL  
 COLD ROLLED STEEL

FINISH  
 SEE NOTE 1

DRAWING IS NOT TO SCALE

|           | NAME | DATE |
|-----------|------|------|
| DRAWN     |      |      |
| CHECKED   |      |      |
| ENG APPR. |      |      |
| MFG APPR. |      |      |
| Q.A.      |      |      |
| COMMENTS: |      |      |

SEASTROM MFG

EXPANSION PLUG  
 CUP

|                  |                              |                  |
|------------------|------------------------------|------------------|
| SIZE<br><b>A</b> | DWG. NO.<br><b>5791-8-BO</b> | REV.<br><b>-</b> |
|------------------|------------------------------|------------------|

SHEET 1 OF 1