



# NOTES:

1. NICKEL PLATE PER AMS QQ-N-290 CLASS 1 GRADE G
2. DIMENSIONS APPLY BEFORE PLATING

**PROPRIETARY AND CONFIDENTIAL**  
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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		NAME	DATE	SEASTROM MFG	
		DRAWN			
		CHECKED		EXPANSION PLUG CUP	
		ENG APPR.			
		MFG APPR.			
MATERIAL COLD ROLLED STEEL	FINISH SEE NOTE 1	Q.A.		COMMENTS:	
DRAWING IS NOT TO SCALE				SIZE <b>A</b>	DWG. NO. 5791-28-N
				REV. -	SHEET 1 OF 1