

NOTES:

1. BLACK OXIDE PER MIL-DTL-13924, CLASS 1, LIGHT OIL, NO TEST REQUIRED

2. DIMENSIONS APPLY BEFORE PLATING

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PROPRIETARY AND CONFIDENTIAL

	DIMENSIONS ARE IN INCHES	
	TOLERANCES:	DRAWN
	FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01	CHECKED
		ENG APPR.
	THREE PLACE DECIMAL ±.005	MFG APPR.
	MATERIAL	Q.A.
	COLD ROLLED STEEL	COMMENTS
	FINISH SEE NOTE 1	

DRAWING IS NOT TO SCALE

DRAWN	NAME	DATE	SEASTROM MFG	
CHECKED				
NG APPR. MFG APPR.			EXPANSION PLUG	
Q.A.			CUP	
COMMENTS:				
			SIZE DWG. NO. 5791-26-BO	

SHEET 1 OF 1