



NOTES:

1. ZINC PLATE PER ASTM B633, SC1, TYPE II or VI, Yellow
2. DIMENSIONS APPLY BEFORE PLATING

**PROPRIETARY AND CONFIDENTIAL**

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DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm 1/32$   
ANGULAR: MACH  $\pm 1/2$  Deg  
TWO PLACE DECIMAL  $\pm .01$   
THREE PLACE DECIMAL  $\pm .005$

MATERIAL  
COLD ROLLED STEEL

FINISH  
SEE NOTE 1

DRAWING IS NOT TO SCALE

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

SEASTROM MFG

EXPANSION PLUG  
CUP

SIZE <b>A</b>	DWG. NO. <b>5791-23-Z2</b>	REV. -
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SHEET 1 OF 1