



NOTES:

1. BLACK OXIDE PER MIL-DTL-13924, CLASS 1, LIGHT OIL, NO TEST REQUIRED
2. DIMENSIONS APPLY BEFORE PLATING

**PROPRIETARY AND CONFIDENTIAL**

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DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm 1/32$   
ANGULAR: MACH  $\pm 1/2$  Deg  
TWO PLACE DECIMAL  $\pm .01$   
THREE PLACE DECIMAL  $\pm .005$

MATERIAL  
COLD ROLLED STEEL

FINISH  
SEE NOTE 1

DRAWING IS NOT TO SCALE

|           | NAME | DATE |
|-----------|------|------|
| DRAWN     |      |      |
| CHECKED   |      |      |
| ENG APPR. |      |      |
| MFG APPR. |      |      |
| Q.A.      |      |      |
| COMMENTS: |      |      |

SEASTROM MFG

EXPANSION PLUG  
CUP

|                  |                               |           |
|------------------|-------------------------------|-----------|
| SIZE<br><b>A</b> | DWG. NO.<br><b>5791-22-BO</b> | REV.<br>- |
|------------------|-------------------------------|-----------|

SHEET 1 OF 1