

NOTES:

- 1. ZINC PLATE PER ASTM B633, SC1, TYPE III or V, Clear
- 2. DIMENSIONS APPLY BEFORE PLATING

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	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005	DRAWN	NAME	DATE	SEASTROM MFG	
		DRAWN			027 (011(01411411)	
		CHECKED			EXPANSION PLUG CUP	
		ENG APPR.				
		MFG APPR.				
	MATERIAL COLD ROLLED STEEL	Q.A.				
		COMMENTS:				
LE	FINISH				0.75	
	SEE NOTE 1				SIZE DWG. NO. 5791_19_73	REV.
	DRAWING IS NOT TO SCALE				A 5791-19-Z3	