



NOTES:

1. BLACK OXIDE PER MIL-DTL-13924, CLASS 1, LIGHT OIL, NO TEST REQUIRED
2. DIMENSIONS APPLY BEFORE PLATING

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DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/32$
ANGULAR: MACH $\pm 1/2$ Deg
TWO PLACE DECIMAL $\pm .01$
THREE PLACE DECIMAL $\pm .005$

MATERIAL
COLD ROLLED STEEL

FINISH
SEE NOTE 1

DRAWING IS NOT TO SCALE

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

SEASTROM MFG

EXPANSION PLUG
CUP

SIZE	DWG. NO.	REV.
A	5791-19-BO	-