



#### NOTES

1. BERYLLIUM COPPER, ANNEALED

2. HEAT TREAT: 73-79 HR15N

3. CADMIUM PLATE PER AMS QQ-P-416 TYPE II CLASS 2

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

#### PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm 1/32$   
ANGULAR: MACH  $\pm 1/2$  Deg  
TWO PLACE DECIMAL  $\pm .01$   
THREE PLACE DECIMAL  $\pm .005$

MATERIAL  
SEE NOTE 1

HEAT TREAT  
SEE NOTE 2

FINISH  
SEE NOTE 3

| NAME                    | DATE |
|-------------------------|------|
| DRAWN                   |      |
| CHECKED                 |      |
| ENG APPR.               |      |
| MFG APPR.               |      |
| Q.A.                    |      |
| COMMENTS:               |      |
| DRAWING IS NOT TO SCALE |      |

SEASTROM MFG

SPRING CLIP

| SIZE         | DWG. NO.        | REV. |
|--------------|-----------------|------|
| A            | 4527-31-31-1-C2 | -    |
| SHEET 1 OF 1 |                 |      |