



- NOTES
1. SPRING STEEL, ANNEALED
 2. QUENCH & TEMPER 80-83 HR15N

3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5µm TH w/NICKEL UNDERPLATE w/BAKE
4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEASTROM MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEASTROM MANUFACTURING IS PROHIBITED.

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		NAME	DATE	SEASTROM MFG	
		DRAWN			
		CHECKED		SPRING CLIP	
		ENG APPR.			
		MFG APPR.			
MATERIAL SEE NOTE 1	HEAT TREAT SEE NOTE 2	Q.A.		DRAWING IS NOT TO SCALE	
FINISH SEE NOTE 3		COMMENTS:			
				SIZE A	DWG. NO. 4527-24-50-2-S
				REV. -	SHEET 1 OF 1